

Application No. 10/534,739
Amendment dated September 22, 2006
Reply to Office Action of June 27, 2006

Amendments to the Specification

Please replace paragraph [30] with the following amended paragraph:

[0030] If additional setting of the pipe in the mold tunnel is required then further make-up air specifically cooled for pipe cooling purposes can also be introduced from the downstream end of the mold tunnel. In addition, moisture ~~as indicated at 81_85~~ can be added to the make-up air moved internally of the pipe by the air moving member to provide for further cooling of the pipe in the mold tunnel.